



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1512

Job Sheet 214754



Part No: 647.1512

Job Qty: 2 pcs

Part Name: Breakaway Tip



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/20

Job Tracking No:

Due Date: 11/20/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 647.1500 REV.E IPP REV: A NEW ISSUE JFS 14/08/20 VERIFIED BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Bandsaw - 1	2 pcs	11/5/20	11/5/20	0.00	0.00	Bandsaw - 1	Be 20-11-05
110	HAAS 4 Axis - B4B	2 pcs	11/6/20	11/6/20	1.00	0.50	HAAS - 1 - B4B	
							HAAS - 2 - B4B	
							HAAS - 3 - B4B	QIP 20-11-10
							HAAS - 4 - B4B	
120	QC 2	2 pcs	11/6/20	11/6/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.ca
www.dartaerospace.com

Container No: S311260



Part: 647.1512

Job No: 214754

Serial No/Batch: S311260

Revision: Rev E

Inspector:

Exp Date:

Instructions: Various STC's

				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	20-11-10
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
130 QC 8	2 pcs	11/6/20	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	20-11-11
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
140 Outsource - 4 - Anodize	2 pcs	11/20/20		ATG001-VC	10 NOV 11 2020
150 Packaging 2-1 - Receive - B4B	2 pcs	11/20/20	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	NOV 18 2020
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	

		Packaging 2 - 18 - B4B	
		Packaging 2 - 19 - B4B	
		Packaging 2 - 20 - B4B	
		Packaging 2 - 21 - B4B	
		Packaging 2 - 22 - B4B	
		Packaging 2 - 23 - B4B	
		Packaging 2 - 24 - B4B	
		Packaging 2 - 25 - B4B	
		Packaging 2 - 26 - B4B	
		Packaging 2 - 27 - B4B	
		Packaging 2 - 28 - B4B	
		Packaging 2 - 29 - B4B	
		Packaging 2 - 30 - B4B	
		Packaging 2 - 31 - B4B	
		Packaging 2 - 32 - B4B	
		Packaging 2 - 33 - B4B	
		Packaging 2 - 34 - B4B	
		Packaging 2 - 35 - B4B	
		Packaging 2 - 36 - B4B	
		Packaging 2 - 37 - B4B	

155	QC 6	2 pcs	11/20/20	0.00 0.00	QC 6 - 9		
					QC 6 - 68		DAS
					QC 6 - 61		82
					QC 6 - 40		9-89
					QC 6 - 81		
					QC 6 - 82	NOV 1 8 2020	

180	Packaging 3-1 - Stock - B4B	2 pcs ✓	11/20/20	0.00 0.00	Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B ✓	NOV 1 8 2020	DAS
					Packaging 3 - 4 - B4B	CCX107	80
					Packaging 3 - 5 - B4B		9-89
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	2 pcs	11/20/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS NOV 18 2020
				QC 21 - SA - 9	21
				QC 21 - SA - 77	9-38
				QC 21 - SA - 28	

Part Op 100 - Cut Blank at 8.600"

Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine per folio FB319 DWG REV: E FOLIO REV: AA 2-
 deburr and break all sharp edges
 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 140 - (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : _____ 1- Black Anodize as per Dwg
 647.1500 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required
 150 - (Receive & Inspect for Damage & Mat'l Certs)
 155 - QC6- All purchased or subcontracted products
 180 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND
 REV***
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M7075T6S2.000X0.750	7075-T6S Sheet 2" Thick Plate X 0.75" Wide	1.4340 ft (.717 ea)	100-Bandsaw - 1	5246097 (0.717) 5227012 (0.717)

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S2.000X0.750	1	4	0

Part Specifications	
Specifications could not be found.	

Plex 11/2/20 6:42 AM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB047604**



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047604

PO Date: 11/11/20

Due Date: 11/17/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	214754	647.1512	647.1500 Rev E	Breakaway Tip : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG : 1- Black Anodize as per Dwg 647.1500 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed X2 X16	-	11/17/20	2 pcs	0 pcs	2 pcs	\$20.00/pcs	\$40.00
									NOV 18 2020			
										NOV 18 2020		
	214136				Firmed	-	11/18/20	16 pcs	0 pcs	16 pcs	\$20.00/pcs	\$320.00
Sub Total:								18	0	18		\$360.00
Grand Total:												\$360.00



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PURCHASE ORDER

POHB047604



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

Plex 11/17/20 11:09 AM dart.lussier.patrick



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 921098

Date: 17-Nov-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
18 ea	Part: 647.1512 Breakaway Tip Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5306022 Job: 28452 PO: POHB047604	Rev: D Expiry Date: 13/8/22 Line:	DAS 82 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: NOV 17 2020 Certified Signature:  Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

RECEIVED
NOV 17 2020
DART AEROSPACE LTD.